

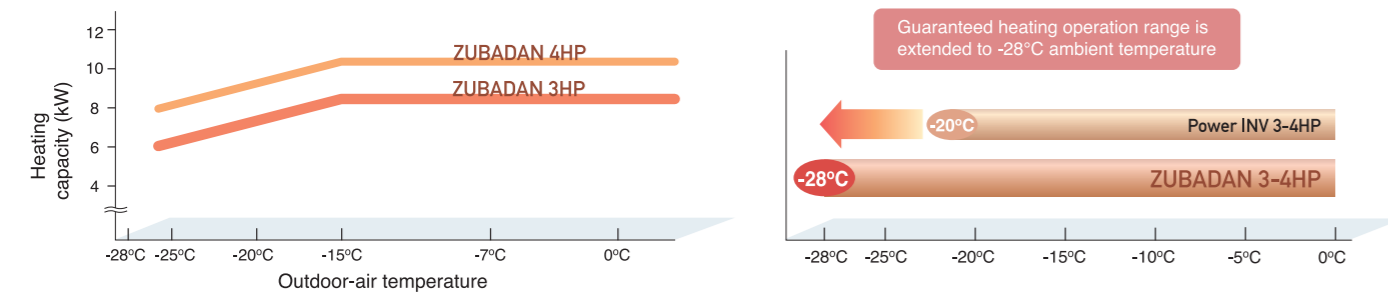
# Hi-Power

Even at the very low ambient temperature, our ZUBADAN can provide powerful heating.

- Our unique flash injection circuit enables the normal capacity to be maintained to -15°C.
- The guaranteed operating range of the heating mode is extended to -28°C.

## Improved Heating Performance

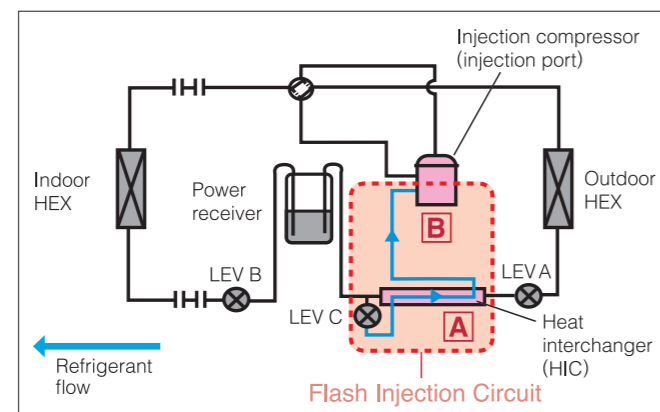
Mitsubishi Electric's unique "Flash Injection" circuit achieves remarkably high heating performance. This technology has resulted in an excellent heating capacity rating in outdoor temperatures as low as -15°C, and the guaranteed heating operation range of the heating mode has been extended to -28°C. Accordingly, the heat-pump units of the ZUBADAN Series are perfect for warming homes in the coldest of regions.



## Mitsubishi Electric's Flash Injection Technology The Key to High Heating Performance at Low Outdoor Temperatures

### Flash Injection Circuit

ZUBADAN



#### A Heat Interchanger (HIC)

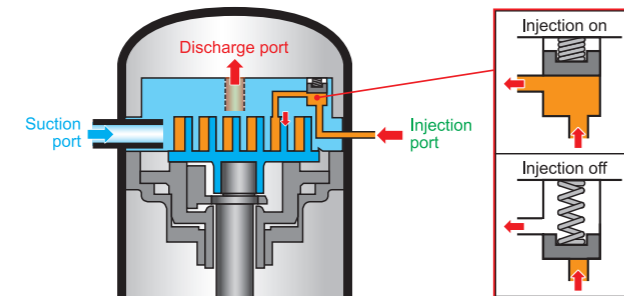
HIC cross-sectional view

- Refrigerant which has passed through LEV C (refrigerant pressure lowered)
- Refrigerant which hasn't passed through LEV C

- Purpose:** Transform liquid refrigerant into liquid-gas state
- Effect:** Injection circuit increases energy efficiency

The compressor is subjected to a heavy load when compressing liquid refrigerant, and the result is lower operation efficiency. The addition of HIC supports refrigerant heat exchange at two different pressure levels. The heat-exchange process transforms the injected liquid refrigerant into a gas liquid state, thereby decreasing the load on the compressor during the compression process.

#### B Injection Compressor



- Purpose:** To increase the volume of refrigerant being circulated
- Effect:** Improves heating capacity at low outdoor temperatures, and enables higher outlet temperature adjustment and higher defrost operation speed

Refrigerant passes from the HIC into the compressor through the injection port. Having two refrigerant inlets makes it possible to raise the volume of refrigerant being circulated when the outdoor temperature is low and at the start of heating operation.

## Specifications

### Outdoor unit

MODEL NAME	PUHZ-SW75VAA(-BS)	PUHZ-SW100VAA(-BS)	PUHZ-SW75YAA(-BS)	PUHZ-SW100YAA(-BS)	PUHZ-SHW80VAA(-BS)	PUHZ-SHW112VAA(-BS)	PUHZ-SHW80YAA(-BS)	PUHZ-SHW112YAA(-BS)	
POWER SUPPLY(Phase, cycle, voltage)	1φ, 230V, 50Hz		3φ, 400V, 50Hz		1φ, 230V, 50Hz				
MAX. Current	A	22.0	28.0	11.5	13.0	22.0	29.0	13.0	
Breaker size	A	25.0	32.0	16.0	16.0	25.0	32.0	16.0	
Dimensions	HxWxD								
Weight	1020 x 1050 x 480								
Heating	Net(kg)	92	114	104	126	116	116	128	
	Gross(kg)	107	129	119	131	131	131	143	
	P desing(kW)	7.1	10.0	7.1	10.0	9.0	12.7	9.0	
	SCOP	3.31	3.32	3.28	3.30	3.39	3.46	3.36	
	ηs	129	130	129	130	133	135	133	
	RANK	A++	A++	A++	A++	A++	A++	A++	
	A7W35 Capacity(kW)	8.0	11.2	8.0	11.2	8.0	11.2	8.0	
	A2W35 Capacity(kW)	7.5	10.0	7.5	10	8.0	11.2	8	
	COP	3.4	3.32	3.40	3.32	3.55	3.22	3.55	
	DHW	ηwh	104	103	104	103	103	103	103
Cooling	A35W7 Capacity(kW)	7.1	10.0	7.1	10	7.1	10.0	7.1	
	A35W18 Capacity(kW)	7.1	10.0	7.1	10	7.1	10.0	7.1	
Outlet water temp	Heating(°C)	+60	+60	+60	+60	+60	+60	+60	
	Heating(kg/min)	22.9	32.1	22.9	32.1	22.9	32.1	22.9	
Water Flow rate	LoH(kg/min)	14.3	20.1	14.3	20.1	14.3	20.1	14.3	
	Cooling(kg/min)	20.4	28.7	20.4	28.7	20.4	28.7	20.4	
Sound pressure level (SPL)	Heating	43	47	43	47	45	47	45	
	Heating	58	60	58	60	59	60	59	
PIPing	Diameter	Liquid(mm)/Gas(mm)							
	Max.Length(m)	40	75	40	75	75	75	75	
	Chargeless(m)	10	10	10	10	30	30	30	
	Max.Length(m)	30							
Refrigerant	Chargeless(kg)	R410A(GWP2088)	R410A(GWP2088)	R410A(GWP2088)	R410A(GWP2088)	R410A(GWP2088)	R410A(GWP2088)	R410A(GWP2088)	
	CO <sub>2</sub> equivalent(t)	3.0	4.2	3.0	4.2	4.6	4.6	4.6	
	MAX.(kg)	6.27	8.77	6.27	8.77	9.61	9.61	9.61	
	CO <sub>2</sub> equivalent(t)	4.8	6.0	4.8	6.0	6.0	6.0	6.0	
Guaranteed operating range	Heating(°C)	-20 to +24	-20 to +24	-20 to +24	-20 to +24	-28 to +24	-28 to +24	-28 to +24	
	DHW(°C)	-20 to +35	-20 to +35	-20 to +35	-20 to +35	-28 to +35	-28 to +35	-28 to +35	
	Cooling(°C)	-15 to +46	-15 to +46	-15 to +46	-15 to +46	-15 to +46	-15 to +46	-15 to +46	

## Dimension and required space

Height	Depth	Width	m <sup>3</sup>
1020	480	1050	0.51

Required space in front of the unit is just 350mm. It realizes the same installation space with current model.



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for a greener tomorrow

Air-to-water Heat Pump Systems

10th anniversary  
ecodan



**ecodan**  
Renewable Heating Technology

Mitsubishi Electric  
**MEQ** Quality

“ecodan” can heat rooms and supply domestic hot water, realising greater comfort and energy saving.

“ecodan” – Economic, eco conscious next generation heating system

Both energy-saving and safe for the environment, the Mitsubishi Electric ecodan incorporates a highly efficient heat pump system that captures “the heat in the air”, a renewable energy resource. Equipped with advanced inverter control, meticulous temperature control assures comfortable heating, and its space-saving “All-in-one” indoor unit is easy to install. These energy-saving, high comfort and simple installation characteristics have drawn the ecodan heating system into the spotlight centre stage.

Excellent ecodan’s heating performance, even at low outdoor temperature!

### INDOOR UNIT

#### Hydro box, cylinder unit



#### Reversible hydro box, Reversible cylinder unit



### OUTDOOR UNIT

Packaged type	Small capacity (Under 5kW)*	Medium capacity (7.5kW~14kW)*	Large capacity (≥16kW)*
ZUBADAN		PUHZ-HW112/140	
POWER INVERTER	PUHZ-W50	PUHZ-W85, PUHZ-W112	
Split type	Small capacity (Under 5kW)*	Medium capacity (7.5kW~14kW)*	Large capacity (≥16kW)*
ZUBADAN New Generation		PUHZ-SHW80/112AA, PUHZ-SHW80/112/140	PUHZ-SHW230
POWER INVERTER	PUHZ-SW50	PUHZ-SW75/100AA, PUHZ-SW75, PUHZ-SW100/120	PUHZ-SW160/200
Eco Inverter	PUHZ-SW45		
ATA/ATW Hybrid system	Small capacity (Under 5kW)*	Medium capacity (7.5kW~14kW)*	Large capacity (≥16kW)*
Mr.SLIM+		PUHZ-FRP71	
PUMY + ecodan			PUMY-P112/125/140

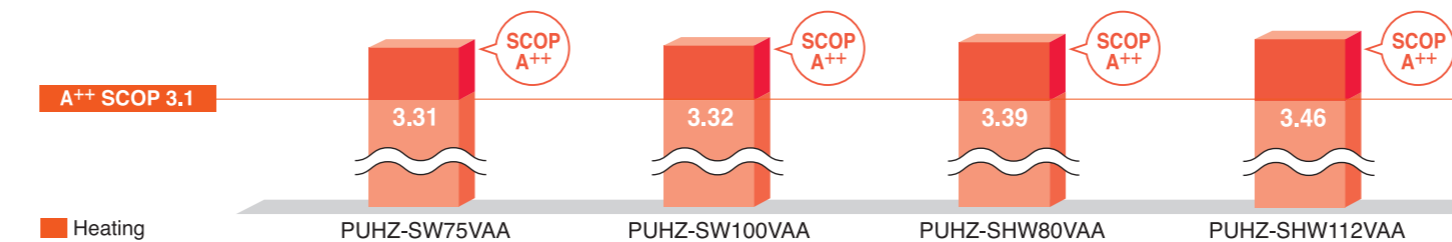
\*Rated capacity is at conditions A2W35. (according to EN14511)

## Dedicated Heat Pump Outdoor Unit for Residential ATW Application.

### High performance

ErP Lot 1 Compliant with highest seasonal space heating energy efficiency class A++

Powerful heating yet annually high energy efficiency, achieving rank A++.



#### New compressor

- Compact
- High performance

\* for PUHZ-SW100V/YAA  
PUHZ-SHW80V/YAA  
PUHZ-SHW112V/YAA

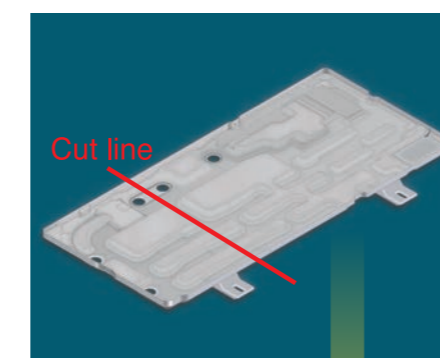
### Higher reliability

#### New base design

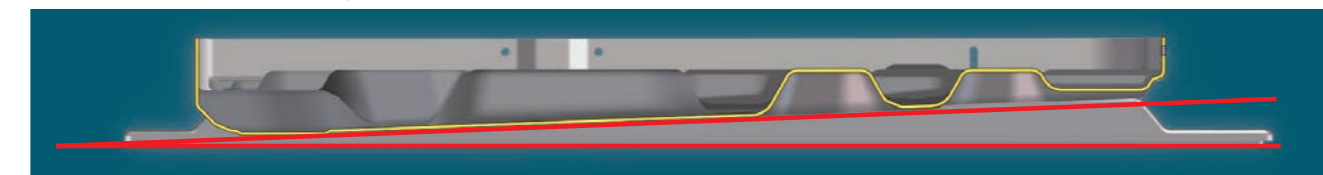
##### Improving drainage

- Optimising the base structure to improve drainage.
- Slope on the base achieves smooth and faster drainage.

**Optimizing defrost control and operation.**  
**Optimizing outdoor unit heat exchanger to avoid ice-forming.**



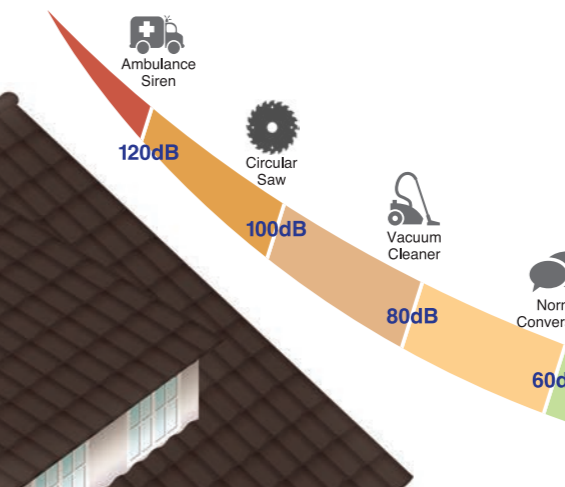
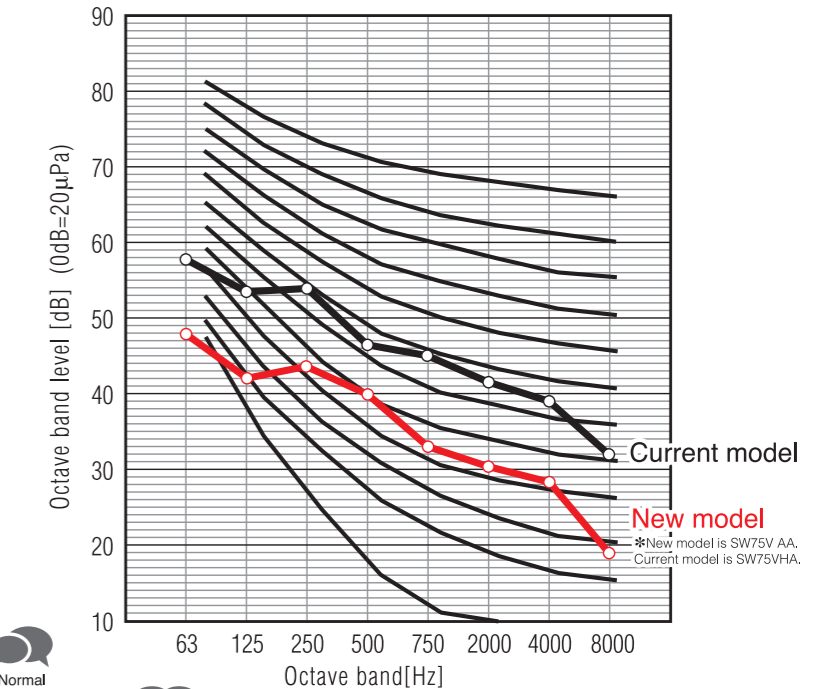
sectional view



### Low noise

Noise reduction  
-10dB(A)

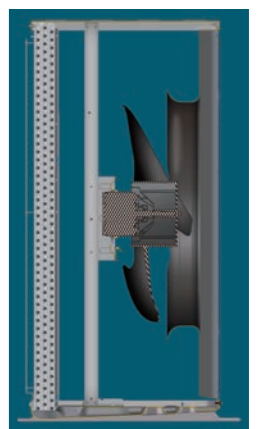
10dB(A) less in PWL comparing with the current models (of 3-4HP).



#### Blowing Air

##### To reduce fan noise

- Optimising fan position
- Optimising bell mouth shape
- Bigger fan diameter



#### Enclosing noise

##### Shutting out noise from compressor.

- The structure of double enclosing  
Primary : enclosing a compressor (the structure is patented.)  
Secondary : enclosing machine room.



#### Avoiding vibration and resonance

- Dedicated soft rubber mount for the compressor to avoid vibration.
- Optimising piping structure to avoid vibration and resonance.

